

What is claimed is:

1. A developing device comprising:
  - a developer-carrying member that conveys a charged nonmagnetic single-component developer to a surface of an image-carrying member;
  - 5 a supplying member that supplies a developer to the developer-carrying member; and
  - 10 a removing member that removes a charged nonmagnetic single-component developer remaining on a peripheral surface of the developer-carrying member that was not supplied to the image-carrying member, wherein:
    - 15 the developer-carrying member rotates in a rotational direction such that the peripheral surface of the developer-carrying member opposing the supplying member moves vertically downward; and
    - the removing member is positioned vertically above the supplying member and upstream of the supplying member in the rotational direction of the developer-carrying member.
2. The developing device according to claim 1, wherein:
  - 20 the removing member rotates such that a peripheral surface of the removing member opposing the developer-carrying member moves in the same direction as the peripheral surface of the developer-carrying member opposing the removing member while in contact with the peripheral surface of the developer-carrying member.
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3. The developing device according to claim 1, wherein  
a bias is applied to between the removing member and the  
developer-carrying member so as to attract the charged  
nonmagnetic single-component developer from the peripheral  
surface of the developer-carrying member to the removing  
member, wherein the removing member is formed of a  
conductive material.

4. The developing device according to claim 1, wherein  
the removing member rotates and has a peripheral surface,  
and a velocity ratio of the peripheral surfaces of the  
removing member and the developer-carrying member is 0.7-1.3.

5. The developing device according to claim 1,  
wherein:

the supplying member rotates such that a peripheral  
surface of the supplying member opposing the developer-  
carrying member moves in the same direction as the  
peripheral surface of the developer-carrying member opposing  
the supplying member;

a velocity ratio of the peripheral surfaces of the  
supplying member and the developer-carrying member is 0.7-  
1.3.

6. The developing device according to claim 5,  
wherein the supplying member is formed of a conductive  
material, and the supplying member and the developer-  
carrying member have the same potential.

7. The developing device according to claim 1,

wherein:

the supplying member rotates such that a peripheral surface of the supplying member opposing the developer-carrying member moves in the same direction as the peripheral surface of the developer-carrying member opposing the supplying member;

a velocity ratio of the peripheral surfaces of the supplying member and the developer-carrying member is 0.7-

10 1.3;

the supplying member is formed of a conductive material;

the supplying member and the developer-carrying member have the same potential; and

15 a bias is applied to between the supplying member and the developer-carrying member so as to attract the charged nonmagnetic single-component developer from the supplying member to the developer-carrying member.

8. The developing device according to claim 1, further comprising a thickness-regulating member that is disposed downstream of the supplying member in the rotational direction of the developer-carrying member, the thickness-regulating member regulates a thickness of the charged nonmagnetic single-component developer carried on the developer-carrying member.

9. A developing device comprising:  
a developer-carrying member that conveys a charged  
nonmagnetic single-component developer to a surface of an  
image-carrying member;  
5       a supplying member that supplies a developer to the  
developer-carrying member; and  
a removing member that removes a nonmagnetic single-  
component developer remaining on a peripheral surface of the  
developer-carrying member that was not supplied to the  
10      image-carrying member, wherein  
the removing member is positioned upstream of the  
supplying member in the rotational direction of the  
developer-carrying member;  
the removing member rotates such that a peripheral  
15      surface of the removing member opposing the developer-  
carrying member moves in the same direction as the  
peripheral surface of the developer-carrying member opposing  
the removing member while in contact with the peripheral  
surface of the developer-carrying member.  
20      10. The developing device according to claim 9,  
wherein the removing member is formed of a conductive  
material, and a bias is applied to between the removing  
member and the developer-carrying member so as to attract  
the electrically-charged nonmagnetic single-component  
25      developer from the developer-carrying member to the removing

member.

11. The developing device according to claim 9, wherein a velocity ratio of the peripheral surfaces of the removing member and the developer-carrying member is 0.7-1.3.

5       12. The developing device according to claim 9, wherein the supplying member rotates such that a peripheral surface of the supplying member opposing the developer-carrying member moves in the same direction as the peripheral surface of the developer-carrying member opposing the supplying member, and a velocity ratio of the peripheral surfaces of the supplying member and the developer-carrying member is 0.7-1.3.

10      13. The developing device according to claim 12, wherein the supplying member is formed of a conductive material, and the supplying member and the developer-carrying member have the same potential.

15      14. The developing device according to claim 9, wherein:

20      the supplying member rotates such that a peripheral surface of the supplying member opposing the developer-carrying member moves in the same direction as the peripheral surface of the developer-carrying member opposing the supplying member;

25      a velocity ratio of the peripheral surfaces of the supplying member and the developer-carrying member is 0.7-

1.3;

the supplying member is formed of a conductive material;

5 the supplying member and the developer-carrying member have the same potential; and

a bias is applied to between the supplying member and the developer-carrying member so as to attract the electrically-charged nonmagnetic single-component developer from the supplying member to the developer-carrying member.

10 15. The developing device according to claim 9, further comprising a thickness-regulating member that is disposed downstream of the supplying member in the rotational direction of the developer-carrying member, the thickness-regulating member regulating a thickness of a developer carried on the developer-carrying member.

15 16. An image forming apparatus, comprising:  
an image-carrying member;  
a developer-carrying member that conveys a charged nonmagnetic single-component developer to a surface of the  
20 image-carrying member;

a supplying member, formed of a conductive material, that supplies a developer to the developer-carrying member;

25 a removing member, formed of a conductive material, that removes a charged nonmagnetic single-component developer remaining on a peripheral surface of the

developer-carrying member that was not supplied to the image-carrying member; and

a power source; wherein

the developer-carrying member rotates in a rotational direction such that the peripheral surface of the developer-carrying member opposing the supplying member moves vertically downward;

the removing member is positioned vertically above the supplying member and upstream of the supplying member in the rotational direction of the developer-carrying member;

a bias is applied by the power source to between the removing member and the developer-carrying member so as to attract the charged nonmagnetic single-component developer from the peripheral surface of the developer-carrying member to the removing member, and

a bias is applied by the power source to between the supplying member and the developer-carrying member so as to attract the charged nonmagnetic single-component developer from the supplying member to the developer-carrying member.

20 17. An image forming apparatus, comprising:

an image-carrying member;

a developer-carrying member that conveys a charged nonmagnetic single-component developer to a surface of the image-carrying member;

25 a supplying member, formed of a conductive material,

that supplies a developer to the developer-carrying member;  
a removing member, formed of a conductive material,  
that removes a nonmagnetic single-component developer  
remaining on a peripheral surface of the developer-carrying  
member that was not supplied to the image-carrying member;  
5 and

a power source, wherein  
the removing member is positioned upstream of the  
supplying member in the rotational direction of the  
10 developer-carrying member;

the removing member rotates such that a peripheral  
surface of the removing member opposing the developer-  
carrying member moves in the same direction as the  
peripheral surface of the developer-carrying member opposing  
15 the removing member while in contact with the peripheral  
surface of the developer-carrying member;

the power source applies a bias to between the  
removing member and the developer-carrying member so as to  
attract the electrically-charged nonmagnetic single-  
component developer from the developer-carrying member to  
20 the removing member; and

the power source applies a bias to between the  
supplying member and the developer-carrying member so as to  
attract the electrically-charged nonmagnetic single-  
component developer from the supplying member to the  
25

**developer-carrying member.**